SYNOVA



Diamond Cutting System

Powered by Synova Laser MicroJet®

DCS 30 Ecoline

Advantages of Water Jet Guided Laser Technology

- No heat damage
- Cylindrical beam (no V-shape)
- Clean cutting surfaces
- No focus adjustment or distance control



Minimal weight loss (30 μ m nozzle)

Low risk of breakage

Smooth surface quality

High cutting speed

Taper free





General Specifications		DCS 30 Ecoline
Axes		
Working volume	mm (W x D x H)	150 x 100 x 50
Linear axis XYZ (Bosch-Rexroth)		High-precision ball screw axes
Maximum stroke	mm (X, Y, Z)	208 x 117 x 70
Accuracy	<u>μ</u> m	+/- 5
Repeatability	μm	+/- 3
Maximum XY speed	mm/s	500
Acceleration	G	0.4
CNC control (Bosch-Rexroth)		2-axis
Laser		
Laser type		Diode pumped solid state Nd: YAG, pulsed, air-cooled
Wavelength	nm	532
Average power	W	10-20
Beam transmission (optical fibre)	μm (core diameter)	100
Water Pump		
Water flow (Water consumption)	l/ h (average)	1 (10)
Water pressure	bar	500-600
Nozzle diameter	μm	30
Utilities		
Electrical power	VAC	1 x 230
3 phases	Hz	50/60
Power consumption (total)	kVA (max.)	8
Compressed air, oil free	bar	5-6
Dimensions/ Weight		
Dimensions (with utilities)	mm (W x D x H)	2160 x 735 x 1600
Weight	kg (approx.)	500
Options		
		Sawing cassette
		Rotary axis

The specifications are subject to change without notice due to technical changes. The DCS machines incorporate the worldwide patented technology of water jet guided laser, invented at the Swiss Federal Institute of Technology in Lausanne, Switzerland. These machines conform to CE regulations.



CORPORATE HEADQUARTERS

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